INTERNATIONAL SEARCH REPORT

International application No.

PCT/US02/41644

A. CLASSIFICATION OF SUBJECT MATTER					
IPC(7) : B23K 26/40 US CL : 219/ 121.67, 121.68, 121.69, 121.72; 283/75, 904					
According to International Patent Classification (IPC) or to both national classification and IPC					
B. FIELDS SEARCHED					
Minimum documentation searched (classification system followed by classification symbols) U.S.: 219/121.67, 121.68, 121.69, 121.72; 283/75, 904					
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched					
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)					
C. DOCUMENTS CONSIDERED TO BE RELEVANT					
Category *	Citation of document, with indication, where a		Relevant to claim No.		
A	US 5,298,922 A (MERKLE et al) 29 March 1994 (2	29.03.1994), abstract.	1-14		
A	US 5,294,774 A (STONE) 15 March 1994 (15.03.1994), abstract.		1-14		
A	US 4,732,410 A (HOLBEIN et al) 22 March 1988 (22.03.1998), abstract.	1-14		
	documents are listed in the continuation of Box C.	See patent family annex.			
 Special categories of clied documents: "T" later document published after the international filing date or prior date and not in conflict with the application but clied to understand principle or theory underlying the invention 			on but cited to understand the		
"E" earlier application or patent published on or after the international filing date considered novel or cannot be or		considered novel or cannot be considered			
establish (specified)		when the document is taken alone "Y" document of particular relevance; the classifiered to involve an inventive step we combined with one or more other such designs.	then the document is ocuments, such combination		
"O" document	referring to an oral disclosure, use, exhibition or other means	being obvious to a person skilled in the a	unt		
	published prior to the international filing date but later than the ate claimed	"&" document member of the same patent far			
Date of the ac	ctual completion of the international search	Date of mailing of the international search report			
	(17.05.2003)	3 0 MAY 2003			
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Mail Stop PCT, Atm: ISA/US Commissioner for Patents		Authorized officer Jonathan Johnson Jump William The bear No. 700 200 0667			
P.O. Box 1450		Telephone No. 703-308-9567			
Alexandria, Virginia 22313-1450 Facsimile No. (703)305-3230					

Form PCT/ISA/210 (second sheet) (July 1998)

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Box I Observations where certain chains were found unsearchable (Continuation of Item 1 of first sheet)			
This international report has not been e in respect of certain claims under Article 17(2)(a) for the following reasons:			
1.		Claim Nos.: because they relate to subject matter not required to be searched by this Authority, namely:	
2.		Claim Nos.: because they relate to parainternational application that do not comply with the prescribed requirements to such an extent that no meaning an international search can be carried out, specifically:	
3.		Claim Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).	
Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)			
This International Searching Authority (and multiple inventions in this international application, as follows:			
1.		As all required additional courch fees were timely paid by the applicant, this international search report covers all searchable claims.	
2.		As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.	
3.		As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:	
		At a suite additional and if any uses simply paid by the applicant. Conceasiontly, this international enough second is	
4. No required additional search report is restricted to the invention trest mentioned in the claims; it is covered by claims Nos.:			
Rer	nark on		
		No process accompanied the payment of additional search fees.	

Form PCT/ISA/210 (continuation of first sheet(1)) (July 1998)